

# Work Order ID 54786

December 22, 2009 9:28:39 AM



Page 1

Item ID: D412-698-023

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Door Opener, LH/RH

Start Date: 12/22/09 Start Qty: 3.00



Cust Item ID:

Required Date: 12/25/09 Req'd Qty: 3.00



Customer:

Reference:

Approvals: Process Plan: W Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN D412-698	Rev E								

100

0.00



DC

Document Control

3/5 ✓

DOCUMENT CONTROL

Memo

0.00

Photocopy bluefile & type labels per PPP D412-698-023

CHG002

8/10/04

110

0.00



Packaging

Packaging

Pick Kit

Memo

0.00

9/12/30 (34) SP

120

0.00



QC

Quality Control

QC4- 100% Inspect kits for completeness

Memo

0.00

⇒ 8/10/04  
P/w only

(43)

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Run Start



Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Stop



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-698-023 □ Location: \_\_\_\_\_ □ PPP Rev: B

PC 10/01/05 (3)

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10.01.05

MF  
10-01-05

# Picklist Print

Page 1

December 22, 2009 9:28:37 AM

Work Order ID: 54786

Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH


Start Date: 12/22/09

Required Date: 12/25/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN960JD516L XZ  Washer		Purchased	No			120	Each	201.0000	6.0000		9/12/30	SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

201

112466

180

14477

18

17619

3

D3552-11 Y1

Manufactured No

120

Each

37.0000

3.0000

Door Prop

9/12/30

(3X) SP

Warehouse Loc Qty Loc Code

Location

Main Warehouse

Return 2009

26

53713

26

Main Warehouse

ST

11

42606

6

46631

3

52940

2

2

# Picklist Print

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Parent Item: D412-698-023

Parent Item Name: Automatic Door Opener, LH/RH

Start Date: 12/22/09

Required Date: 12/25/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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D3594-043 X1



Floor Doubler Assembly, LH

Manufactured

No

120

Each

3.0000

3.0000

9/12/30

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

3

48255

3

3

D3594-044 X1



Floor Doubler Assembly, RH

Manufactured

No

120

Each

8.0000

3.0000

9/12/30

SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

8

53715

8

3

D3594-5 X1



Door Doubler

Manufactured

No

120

Each

23.0000

3.0000

9/12/30

(34) SP

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST

21

53716

21

3

Main Warehouse

ST234A

2

50115

2

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Required Date: 12/25/09

Comments:

Start Qty: 3.00

Required Qty: 3.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3622-1 V 2 Ball Stud		Manufactured	No			120	Each	25.0000	6.0000		9/12/30 SP	

Warehouse  
Location  
Main Warehouse

Loc Qty

Loc Code

ST 25  
52287 5  
53718 20

MS20426AD4-4 x 2 Rivet		Purchased	No			120	Each	2,673.000	6.0000		9/12/30 SP	
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Warehouse  
Location  
Main Warehouse

Loc Qty

Loc Code

ST 2673  
15541 2673

MS21073L5 x 1 nut plate		Purchased	No			120	Each	18.0000	3.0000		9/12/30 3x SP	
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Warehouse  
Location  
Main Warehouse

Loc Qty

Loc Code

ST 18  
112314 18